



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D139-799-015
Job Sheet 174865



Part No: D139-799-015

Job Qty: 3 ea

Part Name: Engine Wash



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/22/18

Job Tracking No:

Due Date: 4/17/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: IIN-D139-799 REV.O IPP Rev:B 11.07.04 new issue DD verf:JLM IPP REV:B AS PER ECN 11-598 11-06-05
JLM VERF BY:DD IPP Rev:C 11.09.27 PER CHG003 DD verf:EC IPP Rev:D 13.09.24 PER CHG005/ECN13-
579 DD verf:JLM IPP REV:E 16.10.13 AS PER IIN REV.L DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	3 Ea	4/17/18	4/17/18	0.00	0.00	Start Up Stores/Pkg-1		APR 09 2018
110	Packaging	3 pcs	4/17/18	4/17/18	0.00	0.00	Packaging1-1		APR 09 2018
120	QC	3 pcs	4/17/18	4/17/18	0.00	0.00	QC4		APR 09 2018
125	DC	3 pcs	4/17/18	4/17/18	0.00	0.00	DC		APR 09 2018
130	Packaging	3 pcs	4/17/18	4/17/18	0.00	0.00	Packaging3-1		APR 09 2018
140	QC21-FG	3 Ea	4/17/18	4/17/18	0.00	0.00	QC21		APR 09 2018

Part Op 125 - Photocopy bluefile & type labels per PPP D139-799-015 CHG005
Descriptions: 130 - Identify and pack for shipping as per PPP D139-799-015 PPP rev:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com



Container No: S059279



Part: D139-799-015

Job No: 174865

Serial No/Batch: S059279

Revision: 0

Inspector:

Date: 04/09/18

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3C3A	Bolt	12 Ea (4 ea)	90-Start up Operation	5019392
AN3C5A	Bolt	9 Ea (3 ea)	90-Start up Operation	5057009
AN526-1032R16	Screw	12 Ea (4 ea)	90-Start up Operation	FM137102-0
AN832-6J	Union	6 pcs (2 ea)	90-Start up Operation	FM137848-0
AN924-6J	Nut	12 Ea (4 ea)	90-Start up Operation	5024847
CB2000CRA3-28	Stud	9 Ea (3 ea)	90-Start up Operation	FM136485
CB4022V3CR8	Anchor Nut	9 Ea (3 ea)	90-Start up Operation	5020736X
CB91	Acrylic Adhesive, 3.5G	6 pcs (2 ea)	90-Start up Operation	FM136485
D4121-1	Hose Assembly	6 Ea (2 ea)	90-Start up Operation	5020736X
D4121-3	Hose Assembly	3 Ea (1 ea)	90-Start up Operation	5022497
D4121-5	Hose Assembly	3 Ea (1 ea)	90-Start up Operation	5022497
D4131-041	Manifold Assembly	3 Ea (1 ea)	90-Start up Operation	5022497
D4131-043	Doubler Assembly	3 Ea (1 ea)	90-Start up Operation	5022497
D4146-1	Fitting	6 Ea (2 ea)	90-Start up Operation	5022497
D4182-1	Fitting, Quick Disconnect	6 Ea (2 ea)	90-Start up Operation	5022497
D4384-1	Placard	3 Ea (1 ea)	90-Start up Operation	5022497
MS21043-3	Nut	30 Ea (10 ea)	90-Start up Operation	5022497
MS21919-WDG9	Clamp	27 Ea (9 ea)	90-Start up Operation	5022497
MS21919WCH16	Clamp	6 Ea (2 ea)	90-Start up Operation	5022497
MS21919WCH4	Clamp	6 Ea (2 ea)	90-Start up Operation	5022497
MS21919WCH9	Clamp	12 Ea (4 ea)	90-Start up Operation	5022497
NAS1149C0316R	Washer	18 Ea (6 ea)	90-Start up Operation	5022497
NAS1149C0332R	Washer	24 Ea (8 ea)	90-Start up Operation	5022497
NAS1149C0932R	Washer	12 Ea (4 ea)	90-Start up Operation	5022497
NAS43DD3-80N	Spacer	9 Ea (3 ea)	90-Start up Operation	5022497

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN3C3A	12	498	0
	AN3C5A	9	189	0
	AN526-1032R16	12	93	0
	AN832-6J	6	16	0
	AN924-6J	12	24	0
	CB2000CRA3-28	9	37	0
	CB4022V3CR8	9	17	0
	CB91	6	10	0
	D4121-1	6	13	0
	D4121-3	3	9	0
	D4121-5	3	10	0
	D4131-041	3	2	0
	D4131-043	3	0	0
	D4146-1	6	10	0
	D4182-1	6	12	0
	D4384-1	3	8	0
	MS21043-3	30	951	0
	MS21919-WDG9	27	153	0
	MS21919WCH16	6	8	0
	MS21919WCH4	6	8	0
	MS21919WCH9	12	36	0
	NAS1149C0316R	18	368	0
	NAS1149C0332R	24	4,896	0
	NAS1149C0932R	12	28	0
	NAS43DD3-80N	9	37	0

Part Specifications

Specifications could not be found.

Plex 3/22/18 12:33 PM Dart.Gagnon.Michelle



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Container View (Active) - Master Unit Containers

Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
002287	S058839	AN3C3A	Bolt	s019392	ST350	12
002287	S058835	AN3C5A	Bolt	s057009	ST350	9
002287	S058818	AN526-1032R16	Screw	fm134702-0	ST326	12
002287	Fm137848-0	AN832-6J	Union		ST324	6
002287	S058812	AN924-6J	Nut	s024844	ST322	12
002287	S058808	CB2000CRA3-28	Stud	FM136485	ST558	9
002287	S041110	CB4022V3CR8	Anchor Nut		ST558	5
002287	S058799	CB4022V3CR8	Anchor Nut	s000736	ST558	4
002287	S036101	CB91	Acrylic Adhesive, 3.5G		PKG	4
002287	S058866	CB91	Acrylic Adhesive, 3.5G	FM136936	PKG	2
002287	S058798	D4121-1	Hose Assembly	S027752	ST213	6
002287	S022495	D4121-3	Hose Assembly	S026579	ST213	2
002287	S058797	D4121-5	Hose Assembly	S022494	ST213	3
002287	F162851	D4131-041	Manifold Assembly		ST079	2
002287	S059264	D4131-041	Manifold Assembly	S054265	ST079	1
002287	S058909	D4131-043	Doubler Assembly	S055693	ST079	3
002287	S058782	D4146-1	Fitting	s032541	ST079	6
002287	F162563	D4182-1	Fitting, Quick Disconnect		ST084	4
002287	S058796	D4182-1	Fitting, Quick Disconnect	s019134	ST084	2
002287	S030838	D4384-1	Placard	S030829	ST088	3
002287	S058779	MS21043-3	Nut	s016882	ST302	30
002287	S058777	MS21919-WDG9	Clamp	FM137736	ST293	27
002287	S058770	MS21919WCH16	Clamp	fm137886.83	ST291	6
002287	S058769	MS21919WCH4	Clamp	fm137886.84	ST291	6
002287	FM137820	MS21919WCH9	Clamp		ST291	6
002287	S058749	MS21919WCH9	Clamp	s024442	ST291	6
002287	S058748	NAS1149C0316R	Washer	fm136511	ST266	18
002287	S058744	NAS1149C0332R	Washer	s049837	ST266	24
002287	S058736	NAS1149C0932R	Washer	fm134702	ST265	12
002287	S058735	NAS43DD3-80N	Spacer	fm137847.0	ST550	9

Note: Ad hoc query view of Part.dbo.Container where Container.Active = 1.

Plex 4/9/18 11:27 AM dart.quirion.sonia

Qty -015	Part Number	Description
X	D139-799-015	ENGINE WASH KIT
2	D4121-1	HOSE ASSEMBLY
1	D4121-3	HOSE ASSEMBLY
1	D4121-5	HOSE ASSEMBLY
1	D4131-041	MANIFOLD ASSEMBLY
1	D4131-043	DOUBLER ASSEMBLY
2	D4146-1	FITTING
2	D4182-1	FITTING, QUICK DISCONNECT
1	D4384-1	PLACARD
3	AN3C5A	BOLT (or NAS6603-4)
4	AN3C3A	BOLT
4	AN526-1032R16	SCREW
2	AN832-6J	UNION (or AN837-6J)
4	AN924-6J	NUT
10	MS21043-3	NUT
4	NAS1149C0932R	WASHER (or AN960C916L)
8	NAS1149C0332R	WASHER (or AN960C10L)
6	NAS1149C0316R	WASHER (or AN960C10LL)
3	NAS43DD3-80N	SPACER
9	MS21919WDG09	CLAMP (or AS21919WDG09)
2	MS21919WCH4	CLAMP (or AS21919W CH4)
4	MS21919WCH9	CLAMP (or AS21919W CH9)
2	MS21919WCH16	CLAMP (or AS21919W CH16)
3	CB2000CRA3-28	STUD (or A366A3E30C)
3	CB4022V3CR8	ANCHOR NUT (or AW001TL3A08)
2	CB91	3.5g ACRYLIC ADHESIVE KIT

Change Record

PAGE 1 OF 1

Part Number: D139-799-015

Description: ENGINE WASH[illegible]